



SPRING PRODUCTION IN EUROPE - 2011

Product-Code	Compression springs 2593 16 33 (former code 2874 14 33)		Tension springs 2593 16 35 (former code 2874 14 35)		other helical springs (torsion) 2593 16 37 (former code 2874 14 37)		leaf springs cold formed 2593 16 17 (former code 2874 14 37)		spiral springs cold f. 2593 16 53 (former code 2874 1453)		disc springs 2593 16 55 (former code 2874 1455)	
	EUR	tons	EUR	tons	EUR	tons	EUR	tons	EUR	tons	EUR	tons
France	101.125.918	25.155	13.328.402	1.717	38.890.000	7.723	80.743.000	2.225	0	0	0	0
Netherlands	0	0	0	0	0	0	0	0	0	0	0	0
Germany	568.406.221	105.239	94.562.563	19.702	85.920.219	19.603	94.581.427	5.701	207.717.014	29.800	128.743.361	0
Italy	145.219.000	48.991	34.371.000	10.770	83.633.000	25.610	23.885.000	3.024	9.301.000	3.053	0	0
UK	112.069.641	27.844	10.923.169	17.641	55.675.900	29.397	7.840.946	0	7.973.453	1.375	1.000.138	0
Denmark	6.002.201	407	2.503.020	145	22.741.122	1.082	1.778.380	88	0	0	134	559
Portugal	2.371.664	587	853.686	209	0	0	268.247	25	0	0	0	0
Spain	36.082.889	8.572	15.410.497	3.077	18.786.337	2.521	0	0	1.609.460	249	1.248.643	32
Sweden	26.028.262	3.292	0	0	0	0	5.506.324	4.046	0	0	0	0
Finland	3.598.820	620	629.171	0	185.665	75	230.000	46	0	0	1.280.070	46
Austria	1.849.100	127	0	0	6.808.200	450	0	0	0	0	0	0
Poland	25.636.558	10.853	7.653.473	1.502	919.575	1.441	0	0	0	0	0	0
Czech Rep.	11.087.637	1.336	5.896.543	672	0	0	0	44	0	0	0	0
Lituania	0	0	0	0	0	0	0	0	0	0	0	0
Slovakia	2.063.946	275	0	0	0	0	0	0	0	0	0	0
Hungary	0	0	654.498	51	0	0	0	0	0	0	0	0
Bulgaria	1.038.961	236	0	0	0	0	0	0	0	0	0	0
Slovenia	3.041.405	426	0	0	0	0						
Croatia	1.055.796	290	0	0	0	0	0	0	0	0	0	0
sum	1.046.678.019	234.248	186.786.022	55.486	313.560.018	87.903	214.833.324	15.198	226.600.927	34.477	132.272.346	637
EU 27 total	1.057.520.708	237.446	197.573.539	41.318	331.070.548	89.330	250.038.967	20.000	270.785.600	42.000	141.583.639	30.000

0 = no datas available (case may be: Zero production, confidential datas or datas not reported)
data souce = i-punkt Berlin/EDS Europäischer Datenservice



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Product-Code	copper springs 2593 16 80 (former code 2874 1480)		leaf springs hot f. (without parabolic springs) 2593 16 15 (former code 2874 1415)		parabolic springs hot f. 2593 16 13 (former code 2874 1613)		helical springs hot f. 2593 16 31 (former code 2874 1431)		other springs hot + cold 2593 16 60 (former code 2874 1460)		DATAS per country if it makes sense if it makes sense	
	EUR	tons	EUR	tons	EUR	tons	EUR	tons	EUR	tons	EUR	tons
France	0	0	35.889.000	4.883	56.099.000	0	32.116.165	11.103	24.369.000	7.995	382.560.485	60.801
Netherlands	0	0	0	0	0	0	0	0	0	0	0	0
Germany	44.444.114	1.688	0	0	93.628.448	31.798	120.917.870	40.236	458.786.187	128.404	1.897.707.424	382.171
Italy	3.392.000	185	3.410.000	781	0	0	0	0	28.760.000	6.809	331.971.000	99.223
UK	9.218	0	4.307.047	0	0	0	23.415.680	12.171	24.282.159	0	247.497.351	88.429
Denmark	0	0	1.065.552	63	955.896	71	15.590.288	643	1.880.520	94	52.517.113	3.152
Portugal	51.481	3	5.772.758	3.191	50.374.042	23.318	0	0	5.304.628	6.761	64.996.506	34.093
Spain	2.397.244	135	0	0	0	0	0	0	8.899.827	1.213	84.434.897	15.800
Sweden	0	0	0	0	0	0	47.500.055	13.692	24.123.347	1.944	103.157.988	22.973
Finland	0	0	270.000	36	400.000	150	4.604.410	1.163	7.348.580	480	18.546.716	2.615
Austria	0	0	0	0	0	0	0	0	6.320.300	803	14.977.600	1.380
Poland	0	0	0	0	0	0	22.344.052	12.236	21.052.347	12.219	77.606.005	38.250
Czech Rep.	1.534.242	34	0	0	0	0			10.157.991	2.263	28.676.413	4.349
Lituania	0	0	0	0	0	0	423.309	463	2.178.840	1.011	2.602.149	1.475
Slovakia	0	0	0	0	0	0	0	0	17.760.561	4.367	19.824.507	4.642
Hungary	0	0	0	0	0	0	0	0	3.510.377	6.475	4.164.875	6.526
Bulgaria	0	0	0	0	0	0	0	0	10.940.791	2.886	11.979.752	3.121
Slovenia					0	0					3.041.405	426
Croatia	0	0	0	0	0	0	0	0	0	0	1.055.796	290
sum	51.828.299	2.044	50.714.357	8.954	201.457.386	55.336	266.911.829	91.708	655.675.455	183.725	3.347.317.982	769.717
EU 27 total	52.162.957	2.092	120.082.327	41.701	356.087.514	124.522	280.750.683	96.545	675.758.558	219.180	3.613.332.713	944.134
									<i>EU 27 total</i>	<i>in 2010</i>	<i>2.998.850.678</i>	<i>888.068</i>
									<i>EU 27 total</i>	<i>in 2009</i>	<i>2.653.324.087</i>	<i>745.689</i>
									<i>EU 27 total</i>	<i>in 2008</i>	<i>3.704.047.188</i>	<i>1.065.360</i>

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